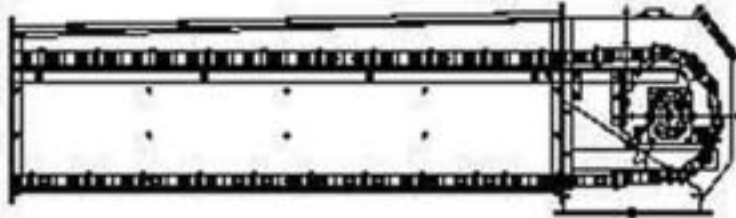
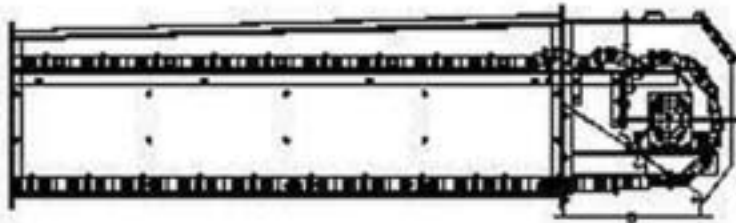
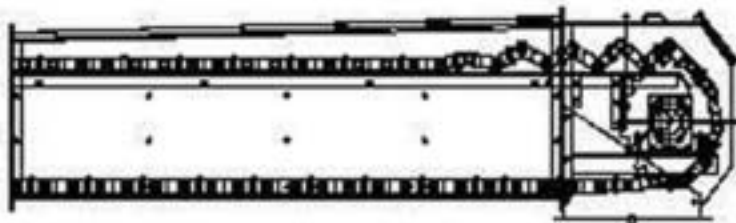


MR. MARK'S MAINTENANCE TIP**MR.MARK****Chain Tension****TOO TIGHT****OK****TIME TO ADJUST**

Chain tension is perhaps the single most important thing for longevity of chain life. It is much better to have the chain too loose than too tight. Chain too tight has several negative effects: to the chain, to the sprocket, shaft, and bearings.

This is where the good millwright and his common sense maintenance plays a major role. We want some knuckling or accordion type of action at the head chain stripper or chain carryback. For example, a conveyer approximately 50' long, will have very little knuckling or accordion action at the head chain stripper or chain carryback for perhaps 2' or less. However, if a conveyer is 300' long, you may see accordion action for as much as 10' or more.

When the chain is too loose, basically two things can happen. It can ball up or accumulate at the head chain stripper or chain carryback. This can perhaps cause a wreck and at the minimum - damage to the head and intermediate sections.

If you or an associate would like to receive these monthly tips, please fill in the blanks and send this fax back to us. Thank you!

Name: _____

E-mail: _____

Fax: _____

Title: _____