



Mr. Mark

## MR. MARK'S MONTHLY MAINTENANCE TIP When to Replace Liners



Fig. 1



Fig. 2

**P**roper selection of liners and Brinell hardness can greatly increase the life of the conveyor box. Liners are available in 220, 400 and 500 Brinell. As you can see in Fig.1, the fasteners were not protected from the material being conveyed. Consequently, the liner experienced premature wear. In Fig.2, it is obvious the liner experienced its full life expectancy. Liners should have fasteners symmetrically located on the non-wear side. After the liners are worn out at the bottom side you can reverse them upside down in order to utilize them even further.

**If you or an associate would like to receive these monthly tips, please fill in the blanks and send this fax back to us. Thank you!**

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