

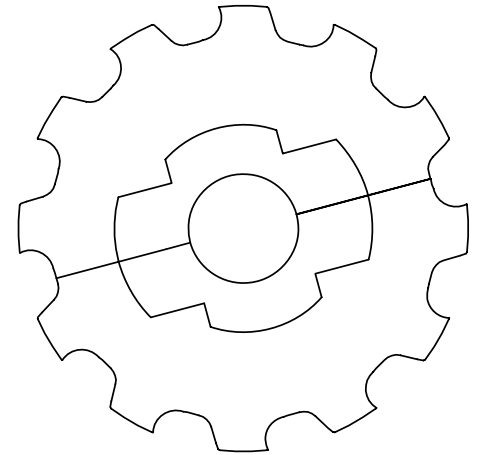
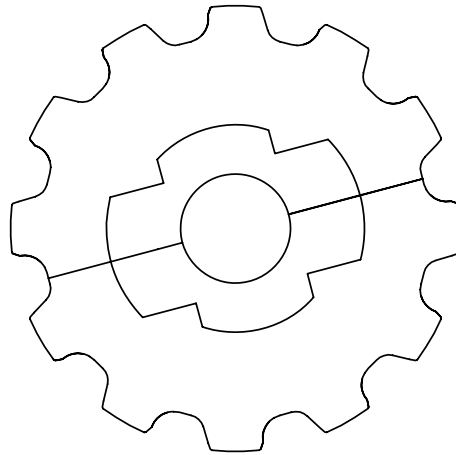
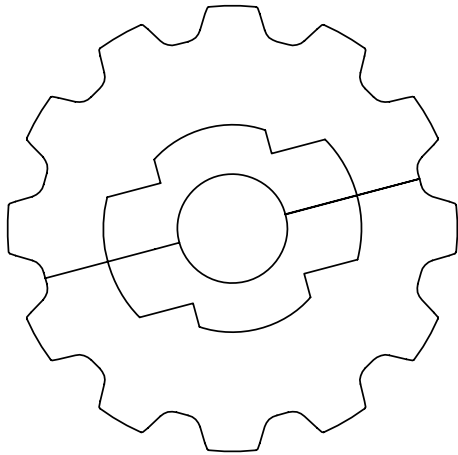
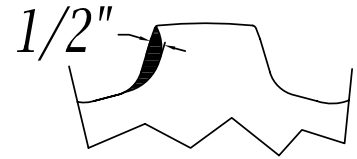
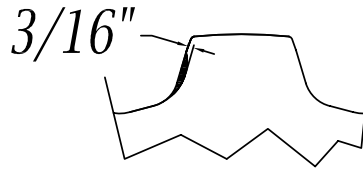
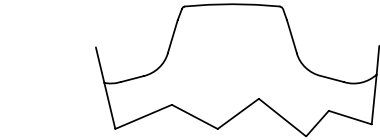
**MR. MARK'S MONTHLY MAINTENANCE TIP**  
**Sprocket Replacement**



**Ok**

**Time To Replace**

**Drastically Past  
Replacement Point**



After sprocket is worn or hooked from  $3/16$  to  $1/4$  of an inch, it is very important to avoid irreversible harm to the barrel of the chain. Tramco sprockets are split and by standard removal procedures in order to replace one you should follow these steps:

1. Remove the pin from the chain.
2. Remove four bolts that secure the sprocket to the shaft.
3. Bingo! You are ready to reverse the sprocket or replace it with a new one.

As Tramco sprockets are symmetrically made, after you wear off one side of the tooth, you can turn it over and wear the other side!

If you or an associate would like to receive these monthly tips, please fill in the blanks and send this fax back to us. Thank you!

Name:

E-mail:

Fax:

Title: