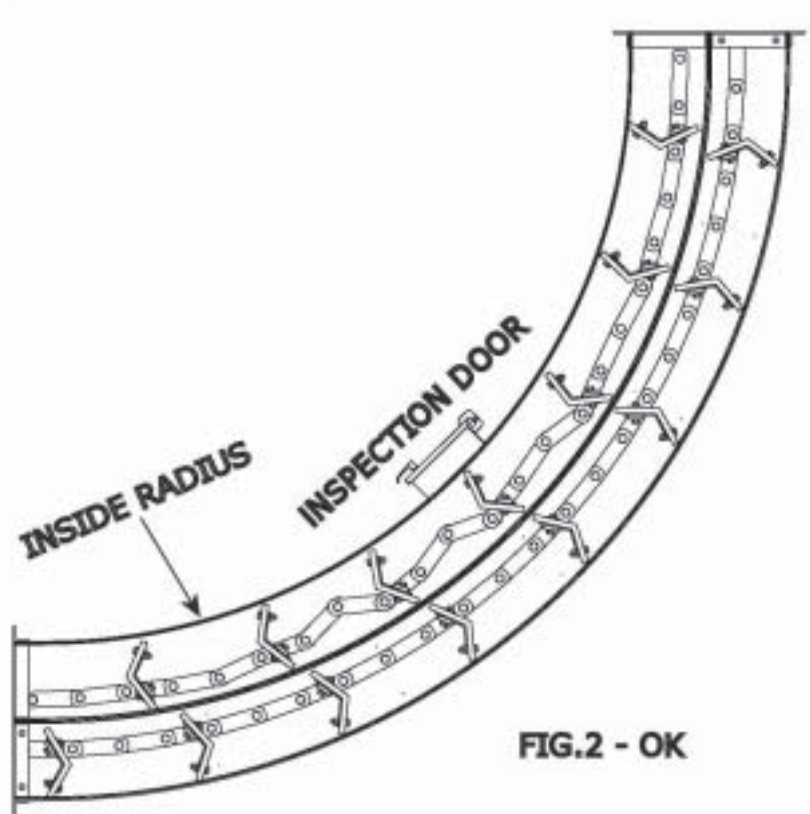
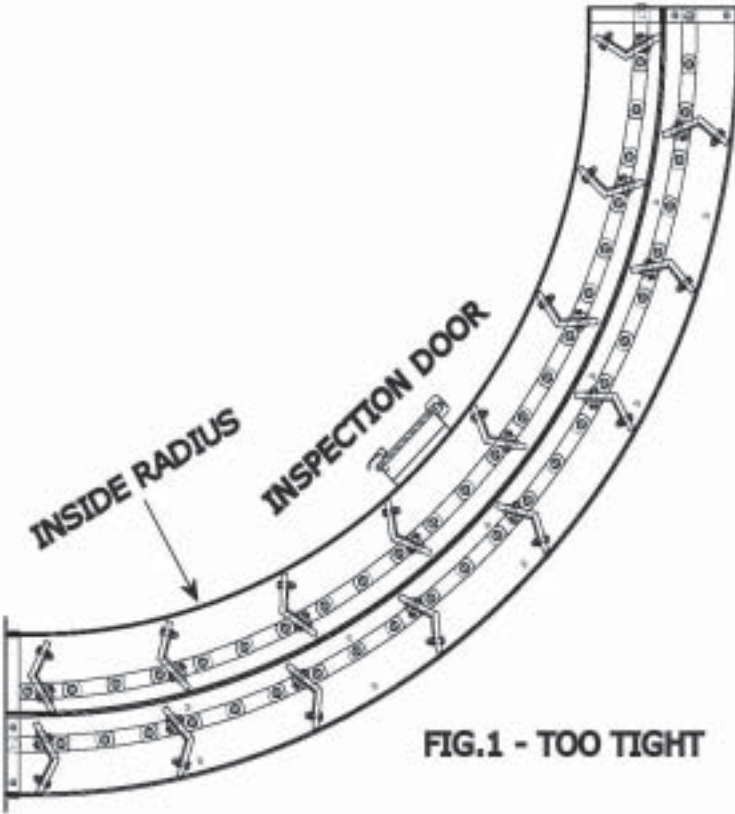




MR. MARK'S MONTHLY MAINTENANCE TIP Tensioning the chain on the Bulk-Flo™



On the Bulk-Flo™ conveyor the slack chain accumulation will be in return or upper section of the curve. If the chain is rubbing the inside radius of the curve - that is too tight, as in figure 1.

Figure 2 has the proper chain tension. This is easily observed through the OSHA approved inspection door located on the inside radius of the curve.

If you or an associate would like to receive these monthly tips, please fill in the blanks and send this fax back to us. Thank you!

Name: _____ E-mail: _____ Fax: _____ Title: _____
